Project background

Austria Pallets Plant





Project Title:

Austria Pallets Plant

Type of deal:

Legal Entity Deal and Assed Deal

Austria Pellets plant OVERVIEW

<u>Yamuna GmbH -</u> Yamuna Renewables Limited (UK) owns 100% of the share capital of Yamuna GmbH (Austria), which owns a wood pellet plant in Gars am Kamp. Yamuna Renewables is funded by funds managed by Downing LLP.

Sector:

Energy

Seller Agent:

Netbid GmbH, Vienna Austria



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Short busines description

Austria Pallets Plant

Oaklins Austria



Capacity of the plant

Plant capacity – existing daily capacity with current technology is following:

Wood Fiber Processing:

- Capacity 6t/h, app. 120t/day
- Moister 10-12%

Wood Pellets production:

- Capacity 5t/h, app. 100t/day
- Moister prior pelletizing 8-12%
- Pellet diameter 6,00mm

Storage capacity:

- Winter storage 9.000 m3
- Summer storage 3.000 m3
- Daily storage area 1.100 m3
- Type of tree 80% spruce, 20% beech

Rolling Bed Dryer Unit

Cleaning Dryer Exhaust Air

Dryer Exhaust Air (pre-drying)







Pelletizing Unit

Salmatec Pellet Press





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Technical Layout and Description of the Plants

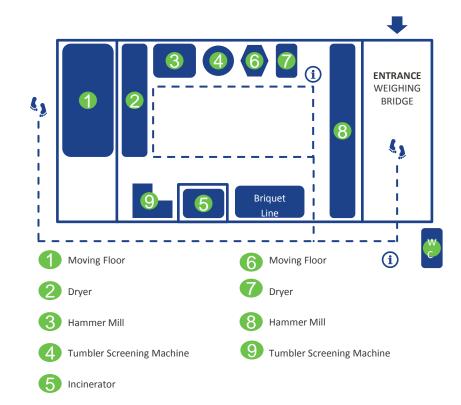
Austria Pallets Plant

Oaklins Austria



Technological procedure:

- Technology more flexible than other wood pelleting technologies, in that it can process whole trees asfelled and make use of other residues arising from wood processing that currently cannot be processed into pellets
- Proprietary, patented refining technology that utilizes all of the wood contained within a tree – thus, defines the plants as 'wood refineries' (technology can process hardwoods that conventional wood pelleting plants cannot)
- ❑ Wood pellet process can produce consistent, high quality pellets as well as wood fibers (these wood fibers can be used to replace plastics in wood plastic composites and advanced wood fibers, both uses potentially commanding high prices)
- □ The plant has a production capacity of high-quality pellets of at least 100 tons per day



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Process overview

Austria Pallets Plant

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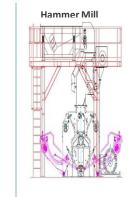
Process overview

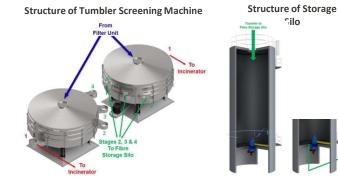
Fiber Processing:

- Wood Supply & Storage Capacity
- Wood Chip Processing
- Drying
- Fiber Processing
- Fiber Storage

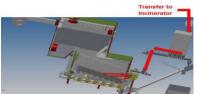
Pellets production:

- Pelletizing
- Pellets Storage
- Loading
- Incineration Unit
- Process Control System

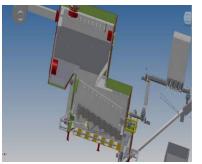




Bucket Elevator



Water-Cooled Grate Incineration Unit



Pellets Silo and Loading Station Schematic



Exhaust Gas Cyclone

Hot Gas from

Control Room



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Contact information



Oaklins Austria



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